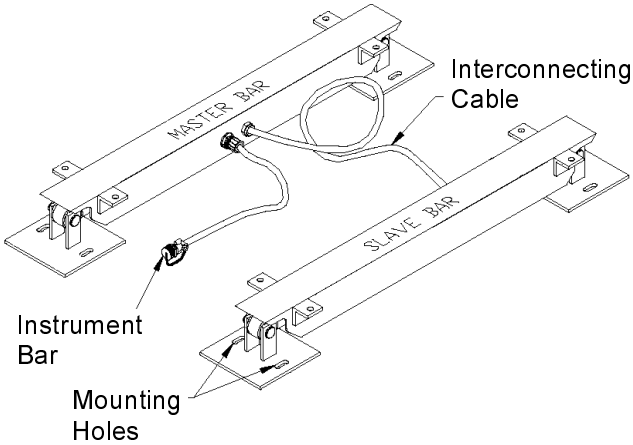
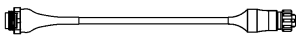
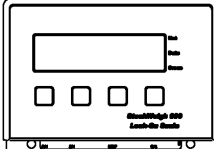
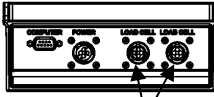



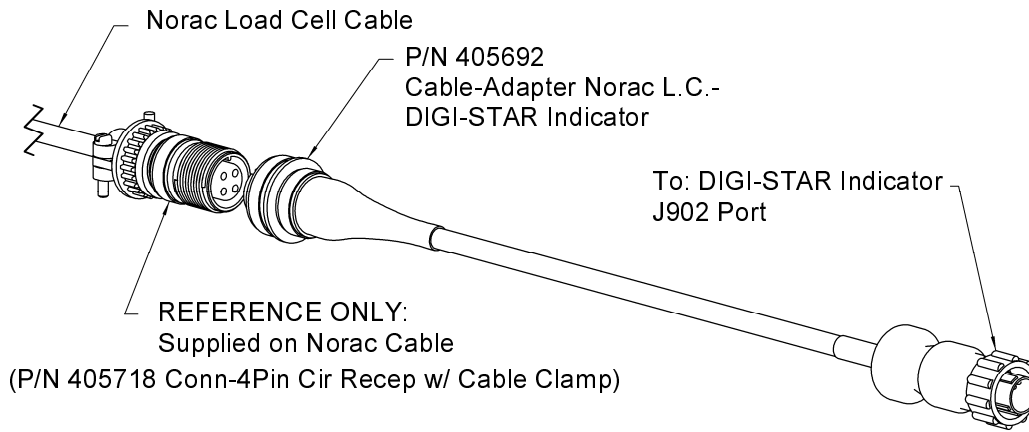
Product: Stock Weigh load cells and indicators

Subject: Adaptor Cable for Norac Load Cells

Description of Change: This product bulletin outlines the steps required to attach Norac Load Cells to Digi-Star indicators.

I. Installation

Norac Load Cells	To	Digi-Star Indicator
<p align="center">"U"-Series</p>	<p align="center">Order the following Adapter Cables</p>	<p align="center">Indicator Family:</p>
	<p align="center">P/N 405692</p> 	<p align="center">SW600, SW2600, SW300, SW4600EID</p>  <p align="center">Two Load Cell Connectors</p>  <p align="center">Horizon XL, XLS, XLT</p> 



Norac Cable		Function	DIGI-STAR	
Connector	Cable		Cable	Connector
A	Black & Yellow	-EX	Black & Drain	4
B	Green	+SIG	White	3
C	Red	+EX	Red	1
D	White	-SIG	Green	2

II. Indicator Set-up

Please select the correct Digi-Star indicator. All manuals can be downloaded from www.digi-star.com.

Important: All indicator settings must be checked and adjusted using known weights to insure accuracy.

SW300 - See D3734 Operator's Manual.

Indicator can be set up using "Dead Weight Calibrating Scale" option.

SW600 - See D3656 Operator's Manual.

SW2600 - See D3718 Operator's Manual.

SW4600EID - See D3740 Operator's Manual.

For these three indicators, go to "Short Form Set-Up & Calibration" and enter the following set-up and calibration numbers.

Start with:

Set-up number: 413005

Calibration number: 792

Horizon XL - See D3812 - Instruction Manual.

Horizon XLS - D3813 Instruction Manual.

Horizon XLT - D3814 - Instruction Manual.

Go to indicator "Set-up Mode". Load cell model - enter "Custom".